



TWI Certification Ltd

Granta Park, Great Abington, Cambridge, CB21 6AL UK

Welding of Railway Vehicles and Components according to EN 15085-2

The Company: Harry Burrows Fabrications Ltd

Address: 8/9 Bayton Way, Exhall, Coventry, CV7 9ER, United Kingdom

Is certified to perform welding under classification level CL 2 according to EN 15085-2

Types of activities performed: P = Production.

Field of application: Manufacture of steel and aluminium fabrications for the railway industry without design. Small manufacturer.

Range of Qualification:

Welding process (ISO 4063)	Parent material (CEN ISO/TR 15608)	Dimensions	
		Butt welds	Fillet welds
MAG (135)	Group 1 Carbon steels $\leq 355 \text{ N/mm}^2$	7.5mm – 30mm	7.5mm – 40mm
TIG (141)		Group 8 Austenitic stainless steel	-
	Group 22 Non heat treatable alloys	1.5mm – 6mm	0.8mm – 4mm
	Group 23.1 Al-Mg-Si alloys		

Responsible Welding Coordinator:

Dominic Moran EngTech TechWeldI, CSWIP Senior Welding Inspector, Level B.

Deputy responsible Welding Coordinator:

John Morris, Welder with technical knowledge and experience in welding, Level C.

Certificate Number: CWRVC/070/GB

Valid Until: 3 March 2029

(subject to satisfactory periodic surveillance)

Issued On: 4 March 2026

Head of Manufacturer Certification Body, TWI Certification Ltd

Issued by: TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, UK