



Welding of Railway Vehicles and Components according to EN 15085-2

The Company: Harry Burrows Fabrications Ltd

Welding Manufacturing Sites: N/A

Address: 8/9 Bayton Way, Exhall, Coventry, CV7 9ER, United Kingdom

Is certified to perform welding under classification level CL 2 according to EN 15085-2

Types of activities performed. P = Production

Field of application: Manufacture of steel and aluminium fabrications for the rail industry without design. Small manufacturer.

Range of Qualification:

Welding Process according to EN ISO 4063	Material Group according to CEN ISO/TR 15608	Dimensions
MAG (135)	Group 1 Carbon steels ≤ 355 N/mm ²	Butt welds: 7,5mm – 30mm Fillet welds: 7,5mm – 40mm
TIG (141)		Group 8 Austenitic stainless steels
	Group 22 Non heat treatable alloys	Fillet welds: 0,8mm – 4mm
	Group 23.1 Al-Mg-Si alloys	Butt & Fillet welds: 1,5mm – 6mm

Responsible Welding Coordinator:

Dominic Moran EngTech TechWeldI, CSWIP Senior Welding Inspector, Level B

Deputy responsible Welding Coordinator:

John Morris, Welder with technical knowledge and experience in welding

Certificate Number: CWRVC/070/GB

Valid Until: 13 February 2026
(subject to satisfactory periodic surveillance)

Issued On: 25 March 2025

Head of Manufacturer Certification Body, TWI Certification Ltd

Issued by: TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, UK