



TWI Certification Ltd

Granta Park, Great Abington, Cambridge. CB21 6AL UK

Certificate of Conformity of the Factory Production Control

A UKAS accredited certification body No. 0025

Certificate No 2400-CPR-20250193

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Manufacture, welding and installation of structural steelwork

placed on the market under the name or trade mark of:

Harry Burrows Fabrications Ltd

8/9 Bayton Way

Exhall

Coventry

CV7 9ER

United Kingdom

and produced in the manufacturing plant(s)

Exhall

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 2 is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 25 March 2025 and will remain valid until 24 March 2028 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 25/03/2025
Current Issue Date: 25/03/2025
Date of Expiry: 24/03/2028

Emma Freckingham
Head of Company Certification

The validity of the certificate may be confirmed at the web address: www.twicertification.com



TWI Certification Ltd

Granta Park, Great Abington, Cambridge, CB21 6AL UK

Schedule for 2400-CPR-20250193

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20250193 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Harry Burrows Fabrications Ltd
8/9 Bayton Way
Exhall
Coventry
CV7 9ER
United Kingdom

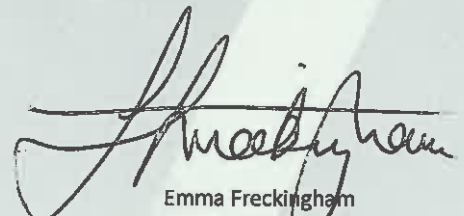
Covers Execution Class EXC 2 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MAG (135)	Group 1	7.5mm – 30mm	7.5mm – 40mm
TIG (141)		-	3mm – 12mm
	Group 8	-	0.8mm – 4mm

Under the responsibility of the Welding Coordinator:
 Dominic Moran EngTech TechWeldI, CSWIP Senior Welding Inspector, for EXC2

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).


 Emma Freckingham
 Head of Company Certification

First Issue Date: 25/03/2025
 Current Issue Date: 25/03/2025
 Date of Expiry: 24/03/2028

The validity of the certificate may be confirmed at the web address: www.twicertification.com



TWI Certification Ltd

Granta Park, Great Abington, Cambridge. CB21 6AL UK

Schedule for 2400-CPR-20250193

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20250193 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Harry Burrows Fabrications Ltd
8/9 Bayton Way
Exhall
Coventry
CV7 9ER
United Kingdom

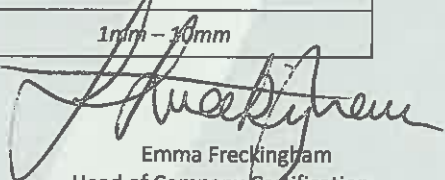
Covers Execution Class EXC 2 under

EN 1090-1 & EN 1090-2 with the following holing, cutting & shaping methods:

Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	0.5mm – 25mm	Group 8	0.5mm – 25mm
Plasma		1mm – 20mm		1mm – 15mm
Punching		2mm – 15mm		2mm – 10mm

Cutting Methods	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	1mm – 150mm	Group 8	1mm – 100mm
Shearing		1mm – 6mm		1mm – 4.5mm
Nibbling		2mm – 10mm		2mm – 10mm
Plasma		1mm – 20mm		1mm – 15mm
Oxy-Fuel		2mm – 20mm		-

Shaping	Material	Thickness Range
Cold Forming	Group 1	0.5mm – 20mm
Hot Forming		1mm – 20mm
Flame Straightening		1mm – 10mm


 Emma Freckingham
 Head of Company Certification

First Issue Date: 25/03/2025
 Current Issue Date: 25/03/2025
 Date of Expiry: 24/03/2028

The validity of the certificate may be confirmed at the web address: www.twicertification.com