



Welding of Railway Vehicles and Components according to EN 15085-2

The Company: Harry Burrows Fabrications Ltd

Welding Manufacturing Sites: N/A

Address: 8/9 Bayton Way, Exhall, Coventry, CV7 9ER

Is certified to perform welding under classification level CL 3 according to EN 15085-2

Types of activities performed: P = Production

Field of application: Manufacture of steel and aluminium fabrications for the rail industry "WITHOUT DESIGN"

Range of Qualification:

Welding Process according to EN ISO 4063	Material Group according to CEN ISO/TR 15608	Dimensions
MAG (135)	Group 1 Carbon steels $R_{eH} \leq 355$ N/mm ²	Butt Welds: 7,5mm – 30mm Fillet Welds: 7,5mm – 40mm
TIG (141)	Group 1 Carbon steels $R_{eH} \leq 355$ N/mm ²	Fillet Welds: 3mm – 12mm
	Group 8.1 Austenitic stainless steels with $Cr \leq 19$ %	Fillet Welds: 0,8mm – 2,4mm
	Group 22 Non heat treatable alloys Group 23.1 Aluminium-magnesium-silicon alloys	Butt & Fillet Welds: 1,5mm – 6mm

Responsible Welding Coordinator:

Dominic Moran EngTech TechWeldl, CSWIP 3.2.1 Senior Welding Inspector, Level B

Certificate Number: CWRVC/070/GB

Valid Until: 13 February 2026
(subject to satisfactory periodic surveillance)

Issued On: 12 March 2024

Head of Manufacturer Certification Body, TWI Certification Ltd